

Fast Spiral Jobber Length Drills

HIGH SPEED STEEL

HIGH-HELIX

BRIGHT FINISH



Have been developed especially for drilling deep holes in materials of low tensile strength, such as aluminum, magnesium, copper, die casting materials and some plastic materials. Its wide flutes and high helix help to clear the chips

Packaging: 1/16" thru 19/64" and #1 thru #40, 12 per pack. 5/16" thru 1/2", 6 per pack.

MADE IN USA

SERIES 200F

118° POINT

FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
1/16	7/8	1-7/8	200F104	\$3.13
5/64	1"	2"	200F105	3.13
3/32	1-1/4	2-1/4	200F106	3.13
7/64	1-1/2	2-5/8	200F107	3.13
1/8	1-5/8	2-3/4	200F108	3.13
9/64	1-3/4	2-7/8	200F109	3.13
5/32	2"	3-1/8	200F110	3.39
11/64	2-1/8	3-1/4	200F111	3.96
3/16	2-5/16	3-1/2	200F112	4.65
13/64	2-7/16	3-5/8	200F113	5.05
7/32	2-1/2	3-3/4	200F114	5.70
15/64	2-5/8	3-7/8	200F115	6.05
1/4	2-3/4	4"	200F116	6.26
17/64	2-7/8	4-1/8	200F117	7.79
9/32	2-15/16	4-1/4	200F118	8.31

FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
19/64	3-1/16	4-3/8	200F119	\$9.00
5/16	3-3/16	4-1/2	200F120	10.05
21/64	3-5/16	4-5/8	200F121	10.74
11/32	3-7/16	4-3/4	200F122	12.18
23/64	3-1/2	4-7/8	200F123	14.18
3/8	3-5/8	5"	200F124	14.92
25/64	3-3/4	5-1/8	200F125	16.49
13/32	3-7/8	5-1/4	200F126	17.14
27/64	3-15/16	5-3/8	200F127	19.18
7/16	4-1/16	5-1/2	200F128	20.10
29/64	4-3/16	5-5/8	200F129	20.66
15/32	4-5/16	5-3/4	200F130	22.01
31/64	4-3/8	5-7/8	200F131	23.32
1/2	4-1/2	6"	200F132	23.32

MADE IN USA

SERIES 280F

118° POINT

WIRE SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
1	2-5/8	3-7/8	280F001	\$6.35
2	2-5/8	3-7/8	280F002	6.35
3	2-1/2	3-3/4	280F003	6.00
4	2-1/2	3-3/4	280F004	6.00
5	2-1/2	3-3/4	280F005	6.00
6	2-1/2	3-3/4	280F006	6.00
7	2-7/16	3-5/8	280F007	6.00
8	2-7/16	3-5/8	280F008	5.05
9	2-7/16	3-5/8	280F009	5.05
10	2-7/16	3-5/8	280F010	5.05
11	2-5/16	3-1/2	280F011	4.92
12	2-5/16	3-1/2	280F012	4.92
13	2-5/16	3-1/2	280F013	4.61
14	2-3/16	3-3/8	280F014	4.61
15	2-3/16	3-3/8	280F015	4.61
16	2-3/16	3-3/8	280F016	4.61
17	2-3/16	3-3/8	280F017	4.61
18	2-1/8	3-1/4	280F018	3.96
19	2-1/8	3-1/4	280F019	3.96
20	2-1/8	3-1/4	280F020	3.96

WIRE SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
21	2-1/8	3-1/4	280F021	\$3.65
22	2"	3-1/8	280F022	3.65
23	2"	3-1/8	280F023	3.35
24	2"	3-1/8	280F024	3.35
25	1-7/8	3"	280F025	3.35
26	1-7/8	3"	280F026	3.35
27	1-7/8	3"	280F027	3.35
28	1-3/4	2-7/8	280F028	3.13
29	1-3/4	2-7/8	280F029	3.13
30	1-5/8	2-3/4	280F030	3.13
31	1-5/8	2-3/4	280F031	3.13
32	1-5/8	2-3/4	280F032	3.13
33	1-1/2	2-5/8	280F033	3.13
34	1-1/2	2-5/8	280F034	3.13
35	1-1/2	2-5/8	280F035	3.13
36	1-7/16	2-1/2	280F036	3.13
37	1-7/16	2-1/2	280F037	3.13
38	1-7/16	2-1/2	280F038	3.13
39	1-3/8	2-3/8	280F039	3.13
40	1-3/8	2-3/8	280F040	3.13