

Slow Spiral Jobber Length Drill

HIGH SPEED STEEL

LOW-HELIX

BRIGHT FINISH



Designed primarily for use in brass & copper, although in many cases successful applications have been made in shallow drilling some of the aluminum and magnesium alloys. The flute construction will readily remove a large volume of chips.

Packaging: 1/16" thru 19/64" and #1 thru #40, 12 per pack. 5/16" thru 1/2", 6 per pack.

MADE IN USA

SERIES 200S

118° POINT

FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
1/16	7/8	1-7/8	200S104	\$3.39
5/64	1"	2"	200S105	3.39
3/32	1-1/4	2-1/4	200S106	3.39
7/64	1-1/2	2-5/8	200S107	3.39
1/8	1-5/8	2-3/4	200S108	3.39
9/64	1-3/4	2-7/8	200S109	3.39
5/32	2"	3-1/8	200S110	4.05
11/64	2-1/8	3-1/4	200S111	4.52
3/16	2-5/16	3-1/2	200S112	4.79
13/64	2-7/16	3-5/8	200S113	5.39
7/32	2-1/2	3-3/4	200S114	6.31
15/64	2-5/8	3-7/8	200S115	6.92
1/4	2-3/4	4"	200S116	6.92
17/64	2-7/8	4-1/8	200S117	8.35
9/32	2-15/16	4-1/4	200S118	9.27

FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
19/64	3-1/16	4-3/8	200S119	\$10.27
5/16	3-3/16	4-1/2	200S120	11.35
21/64	3-5/16	4-5/8	200S121	12.01
11/32	3-7/16	4-3/4	200S122	13.40
23/64	3-1/2	4-7/8	200S123	16.01
3/8	3-5/8	5"	200S124	16.01
25/64	3-3/4	5-1/8	200S125	17.70
13/32	3-7/8	5-1/4	200S126	18.40
27/64	3-15/16	5-3/8	200S127	20.79
7/16	4-1/16	5-1/2	200S128	21.36
29/64	4-3/16	5-5/8	200S129	24.32
15/32	4-5/16	5-3/4	200S130	26.23
31/64	4-3/8	5-7/8	200S131	27.36
1/2	4-1/2	6"	200S132	27.36

MADE IN USA

SERIES 280S

118° POINT

WIRE SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
1	2-5/8	3-7/8	280S001	\$7.13
2	2-5/8	3-7/8	280S002	7.13
3	2-1/2	3-3/4	280S003	6.87
4	2-1/2	3-3/4	280S004	6.87
5	2-1/2	3-3/4	280S005	6.87
6	2-1/2	3-3/4	280S006	6.87
7	2-7/16	3-5/8	280S007	5.87
8	2-7/16	3-5/8	280S008	5.87
9	2-7/16	3-5/8	280S009	5.87
10	2-7/16	3-5/8	280S010	5.87
11	2-5/16	3-1/2	280S011	5.48
12	2-5/16	3-1/2	280S012	4.48
13	2-5/16	3-1/2	280S013	5.13
14	2-3/16	3-3/8	280S014	5.13
15	2-3/16	3-3/8	280S015	5.13
16	2-3/16	3-3/8	280S016	5.13
17	2-3/16	3-3/8	280S017	5.13
18	2-1/8	3-1/4	280S018	4.52
19	2-1/8	3-1/4	280S019	4.52
20	2-1/8	3-1/4	280S020	4.52

WIRE SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
21	2-1/8	3-1/4	280S021	\$4.39
22	2"	3-1/8	280S022	4.39
23	2"	3-1/8	280S023	4.39
24	2"	3-1/8	280S024	4.26
25	1-7/8	3"	280S025	4.26
26	1-7/8	3"	280S026	3.87
27	1-7/8	3"	280S027	3.87
28	1-3/4	2-7/8	280S028	3.87
29	1-3/4	2-7/8	280S029	3.39
30	1-5/8	2-3/4	280S030	3.39
31	1-5/8	2-3/4	280S031	3.39
32	1-5/8	2-3/4	280S032	3.39
33	1-1/2	2-5/8	280S033	3.39
34	1-1/2	2-5/8	280S034	3.39
35	1-1/2	2-5/8	280S035	3.39
36	1-7/16	2-1/2	280S036	3.39
37	1-7/16	2-1/2	280S037	3.39
38	1-7/16	2-1/2	280S038	3.39
39	1-3/8	2-3/8	280S039	3.39
40	1-3/8	2-3/8	280S040	3.39