

Nitro Heavy Duty Drills

HIGH SPEED M-7N STEEL

HEAVY DUTY

BRONZE & BLACK FINISH



Manufactured from a premium grade of M-7N molybdenum high speed steel. The *Nitro* Heavy Duty 135° Split Point drill with a Nitride surface treatment, that gives a hard, protective layer to the drill (increases hardness without increasing brittleness), which is measurably harder than high speed steel. Body and clearance are gold and black surface treated for maximum lubricity. Recommended for use in stainless steel and other hard metal drilling.

Packaging: #1 thru #60, 12 per pack.

MADE IN USA

SERIES 480N

135° SPLIT POINT

WIRE SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
1	2-5/8	3-7/8	480N001	\$3.67
2	2-1/2	3-7/8	480N002	3.67
3	2-1/2	3-3/4	480N003	3.46
4	2-1/2	3-3/4	480N004	3.46
5	2-1/2	3-3/4	480N005	3.43
6	2-1/2	3-3/4	480N006	3.43
7	2-7/16	3-5/8	480N007	3.27
8	2-7/16	3-5/8	480N008	3.27
9	2-7/16	3-5/8	480N009	3.27
10	2-7/16	3-5/8	480N010	3.04
11	2-5/16	3-1/2	480N011	3.04
12	2-5/16	3-1/2	480N012	3.04
13	2-5/16	3-1/2	480N013	3.04
14	2-3/16	3-3/8	480N014	2.82
15	2-3/16	3-3/8	480N015	2.82
16	2-3/16	3-3/8	480N016	2.82
17	2-3/16	3-3/8	480N017	2.75
18	2-1/8	3-1/4	480N018	2.68
19	2-1/8	3-1/4	480N019	2.68
20	2-1/8	3-1/4	480N020	2.54
21	2-1/8	3-1/4	480N021	2.54
22	2"	3-1/8	480N022	2.47
23	2"	3-1/8	480N023	2.47
24	2"	3-1/8	480N024	2.47
25	1-7/8	3"	480N025	2.19
26	1-7/8	3"	480N026	2.19
27	1-7/8	3"	480N027	2.19
28	1-3/4	2-7/8	480N028	2.05
29	1-3/4	2-7/8	480N029	2.05
30	1-5/8	2-3/4	480N030	1.97

WIRE SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
31	1-5/8	2-3/4	480N031	\$1.77
32	1-5/8	2-3/4	480N032	1.77
33	1-1/2	2-5/8	480N033	1.77
34	1-1/2	2-5/8	480N034	1.77
35	1-1/2	2-5/8	480N035	1.77
36	1-7/16	2-1/2	480N036	1.66
37	1-7/16	2-1/2	480N037	1.66
38	1-7/16	2-1/2	480N038	1.66
39	1-3/8	2-3/8	480N039	1.66
40	1-3/8	2-3/8	480N040	1.66
41	1-3/8	2-3/8	480N041	1.58
42	1-1/4	2-1/4	480N042	1.58
43	1-1/4	2-1/4	480N043	1.53
44	1-1/8	2-1/8	480N044	1.53
45	1-1/8	2-1/8	480N045	1.53
46	1-1/8	2-1/8	480N046	1.53
47	1"	2"	480N047	1.53
48	1"	2"	480N048	1.53
49	1"	2"	480N049	1.53
50	1"	2"	480N050	1.53
51	1"	2"	480N051	1.53
52	7/8	1-7/8	480N052	1.47
*53	7/8	1-7/8	480N053	1.42
*54	7/8	1-7/8	480N054	1.42
*55	7/8	1-7/8	480N055	1.42
*56	3/4	1-3/4	480N056	1.42
*57	3/4	1-3/4	480N057	1.73
*58	11/16	1-5/8	480N058	1.73
*59	11/16	1-5/8	480N059	1.73
*60	11/16	1-5/8	480N060	1.73