Cobalt Heavy Duty Drills

HIGH SPEED M42 STEEL — HEAVY DUTY — BRONZE FINISH

Heavy duty construction made to Type J aircraft specifications. Used for drilling holes in hard, tough materials such as stainless steel, titanium high temperature and high strength alloys. High red hardness of cobalt permits speeds 30% greater than HSS drills.

Packaging: 1/16" thru 19/64" and #1 thru #60, 12 per pack. 5/16" thru 1/2", 6 per pack.

IMPORT — SERIES 500E — 135° SPLIT POINT

FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
1/16	7/8	1-7/8	500E104	$1.82
5/64	1"	2"	500E105	1.82
3/32	1-1/4	2-1/4	500E106	1.82
7/64	1-1/2	2-5/8	500E107	1.95
1/8	1-5/8	2-3/4	500E108	2.38
9/64	1-3/4	2-7/8	500E109	2.38
5/32	2"	3-1/8	500E110	2.67
11/64	2-1/8	3-1/4	500E111	2.80
3/16	2-5/16	3-1/2	500E112	3.14
13/64	2-7/16	3-5/8	500E113	3.77
7/32	2-1/2	3-3/4	500E114	4.16
15/64	2-5/8	3-7/8	500E115	4.41
1/4	2-3/4	4"	500E116	4.71
17/64	2-7/8	4-1/8	500E117	5.30
9/32	2-15/16	4-1/4	500E118	$5.60
19/64	3-1/16	4-3/8	500E119	6.79
5/16	3-3/16	4-1/2	500E120	7.25
21/64	3-5/16	4-5/8	500E121	8.02
11/32	3-7/16	4-3/4	500E122	8.78
23/64	3-1/2	4-7/8	500E123	10.09
3/8	3-5/8	5"	500E124	10.09
25/64	3-3/4	5-1/8	500E125	11.45
13/32	3-7/8	5-1/4	500E126	11.96
27/64	3-15/16	5-3/8	500E127	13.23
7/16	4-1/16	5-1/2	500E128	13.53
29/64	4-3/16	5-5/8	500E129	16.24
15/32	4-5/16	5-3/4	500E130	16.54
31/64	4-3/8	5-7/8	500E131	17.05
1/2	4-1/2	6"	500E132	17.05

IMPORT — SERIES 580E — 135° SPLIT POINT

LETTER SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
1	2-5/8	3-7/8	580E001	$5.00
2	2-1/2	3-7/8	580E002	5.00
3	2-1/2	3-3/4	580E003	4.71
4	2-1/2	3-3/4	580E004	4.71
5	2-1/2	3-3/4	580E005	4.71
6	2-1/2	3-3/4	580E006	4.71
7	2-7/16	3-5/8	580E007	3.65
8	2-7/16	3-5/8	580E008	3.65
9	2-7/16	3-5/8	580E009	3.65
10	2-7/16	3-5/8	580E010	3.65
11	2-5/16	3-1/2	580E011	3.65
12	2-5/16	3-1/2	580E012	3.65
13	2-5/16	3-1/2	580E013	3.52
14	2-3/16	3-3/8	580E014	3.52
15	2-3/16	3-3/8	580E015	3.52
16	2-3/16	3-3/8	580E016	3.27
17	2-3/16	3-3/8	580E017	3.22
18	2-1/8	3-1/4	580E018	3.93
19	2-1/8	3-1/4	580E019	2.84
20	2-1/8	3-1/4	580E020	2.84
21	2-1/8	3-1/4	580E021	2.84
22	2"	3-1/8	580E022	2.84
23	2"	3-1/8	580E023	2.84
24	2"	3-1/8	580E024	2.84
25	1-7/8	3"	580E025	2.59
26	1-7/8	3"	580E026	2.54
27	1-7/8	3"	580E027	2.54
28	1-3/4	2-7/8	580E028	2.38
29	1-3/4	2-7/8	580E029	2.33
30	1-5/8	2-3/4	580E030	2.16
31	1-5/8	2-3/4	580E031	$2.16
32	1-5/8	2-3/4	580E032	2.12
33	1-1/2	2-5/8	580E033	2.04
34	1-1/2	2-5/8	580E034	2.04
35	1-1/2	2-5/8	580E035	2.04
36	1-7/16	2-1/2	580E036	1.99
37	1-7/16	2-1/2	580E037	1.99
38	1-7/16	2-1/2	580E038	1.87
39	1-3/8	2-3/8	580E039	1.87
40	1-3/8	2-3/8	580E040	1.87
41	1-3/8	2-3/8	580E041	1.82
42	1-1/4	2-1/4	580E042	1.82
43	1-1/4	2-1/4	580E043	1.82
44	1-1/8	2-1/8	580E044	1.82
45	1-1/8	2-1/8	580E045	1.82
46	1-1/8	2-1/8	580E046	1.82
47	1"	2"	580E047	1.82
48	1"	2"	580E048	1.82
49	1"	2"	580E049	1.82
50	1"	2"	580E050	1.82
51	1"	2"	580E051	1.82
52	7/8	1-7/8	580E052	1.82
53*	7/8	1-7/8	580E053	2.04
54*	7/8	1-7/8	580E054	2.04
55*	7/8	1-7/8	580E055	2.04
56*	3/4	1-3/4	580E056	2.29
57*	3/4	1-3/4	580E057	2.29
58*	11/16	1-5/8	580E058	2.29
59*	11/16	1-5/8	580E059	2.29
60*	11/16	1-5/8	580E060	2.29

* NOT SPLIT POINT