

SPECIAL PURPOSE DRILLS

SPOTTING & CENTERING DRILLS

HIGH SPEED STEEL

SINGLE PACK



Designed to produce accurate, true centers in all types of screw machine work, to obtain a starting spot for other drills. Short flute and overall length, and no body clearance permits chucking close to the drilling point for accurate location.

SERIES 360 — 90° POINT

SERIES 365 — 118° POINT

BODY DIAMETER	FLUTE LENGTH	OVERALL LENGTH	90° POINT EDP No.	90° POINT LIST PRICE	118° POINT EDP No.	118° POINT LIST PRICE
1/8	3/8	1-1/4	360E108	\$4.31	365E108	\$4.31
3/16	1/2	1-3/8	360E112	5.35	365E112	5.35
1/4	5/8	1-1/2	360E116	6.66	365E116	6.66
5/16	5/8	1-1/2	360E120	9.00	365E120	9.00
3/8	1"	2"	360E124	9.14	365E124	9.14
7/16	1"	2"	360E128	12.53	365E128	12.53
1/2	1"	2"	360E132	15.01	365E132	15.01
9/16	1"	2"	360E136	21.40	365E136	21.40
5/8	1-1/8	2-1/4	360E140	24.80	365E140	24.80
3/4	1-1/8	2-1/4	360E148	42.15	365E148	42.15
7/8	1-1/4	2-1/2	360E156	45.15	365E156	45.15
1"	1-1/4	2-1/2	360E164	65.77	365E164	65.77
1-1/4	2"	4"	360E216	127.63	365E216	127.63
1-1/2	2-1/2	5"	360E232	198.88	365E232	198.88
1-3/4	2-3/4	5-1/2	360E248	300.15	365E248	300.15

PILOT DRILL FOR WHOLESAWS

Pilot drills have a self centering 118° split point and are designed to fit most styles of hole saw arbors. Pilot drills have 3 notches ground into the shank to allow adjustment for varying depth hole saws.

SERIES 400P

CENTERING DRILLS

HIGH SPEED DRILLS



Very short flute and overall length, designed for centering work, where their extreme rigidity reduces runout and eccentricity. For the same reason on larger sizes, they have been successful as starting drills in screw machine drilling.

SERIES 370 — 90° POINT

SERIES 375 — 120° POINT

BODY DIAMETER	FLUTE LENGTH	OVERALL LENGTH	90° POINT EDP No.	90° POINT LIST PRICE	120° POINT EDP No.	120° POINT LIST PRICE
1/4	3/4	2-1/2	370E1162	\$7.18	375E1162	\$7.18
1/4	3/4	4"	370E1164	8.87	375E1164	8.87
1/4	3/4	6"	370E1166	11.40	375E1166	11.40
3/8	1-1/8	3-1/8	370E1243	16.57	375E1243	16.57
3/8	1-1/8	5"	370E1245	21.01	375E1245	21.01
3/8	1-1/8	7"	370E1247	25.19	375E1247	25.19
1/2	1-3/8	3-3/4	370E1323	22.84	375E1323	22.84
1/2	1-3/8	6"	370E1326	31.84	375E1326	31.84
1/2	1-3/8	8"	370E1328	39.41	375E1328	39.41
5/8	1-5/8	4-3/8	370E1404	36.02	375E1404	36.02
5/8	1-5/8	7"	370E1407	50.37	375E1407	50.37
5/8	1-5/8	9"	370E1409	64.47	375E1409	64.47
3/4	1-7/8	5"	370E1485	54.16	375E1485	54.16
3/4	1-7/8	8"	370E1488	76.73	375E1488	76.73
3/4	1-7/8	10"	370E14810	94.74	375E14810	94.74
1"	2-1/4	6"	370E1646	109.10	375E1646	109.10
1"	2-1/4	8"	370E1648	115.10	375E1648	115.10
1"	2-1/4	10"	370E16410	142.51	375E16410	142.51



DRILL SIZE

1/4"

FLUTE LENGTH

1-5/16

OAL

4"

EDP NUMBER

400P116

LIST PRICE

\$3.96