

Nitro Screw Machine Drills

HIGH SPEED STEEL M-7N

HEAVY DUTY

BRONZE & BLACK FINISH

"STUBY"



Same as *Nitro* on page 20, but shorter overall and flute lengths.

MADE IN USA

SERIES 300N

135° SPLIT POINT

FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
1/16	5/8	1-5/8	300N104	\$1.43
5/64	11/16	1-11/16	300N105	1.60
3/32	3/4	1-3/4	300N106	1.62
7/64	13/16	1-13/16	300N107	1.62
1/8	7/8	1-7/8	300N108	1.85
9/64	15/16	1-15/16	300N109	1.85
5/32	1"	2-1/16	300N110	2.01
11/64	1-1/16	2-1/8	300N111	2.03
3/16	1-1/8	2-3/16	300N112	2.39
13/64	1-3/16	2-1/4	300N113	2.60
7/32	1-1/4	2-3/8	300N114	3.00
15/64	1-5/16	2-7/16	300N115	3.13
1/4	1-3/8	2-1/2	300N116	3.22
17/64	1-7/16	2-5/8	300N117	4.14

FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
9/32	1-1/2	2-11/16	300N118	\$4.68
19/64	1-9/16	2-3/4	300N119	5.22
5/16	1-5/8	2-13/16	300N120	5.29
21/64	1-11/16	2-15/16	300N121	6.03
11/32	1-11/16	3"	300N122	6.59
23/64	1-3/4	3-1/16	300N123	7.48
3/8	1-13/16	3-1/8	300N124	7.56
25/64	1-7/8	3-1/4	300N125	9.01
13/32	1-15/16	3-5/16	300N126	9.33
27/64	2"	3-3/8	300N127	10.30
7/16	2-1/16	3-7/16	300N128	11.14
29/64	2-1/8	3-9/16	300N129	12.51
15/32	2-1/8	3-5/8	300N130	12.96
31/64	2-3/16	3-11/16	300N131	13.72
1/2	2-1/4	3-3/4	300N132	13.72

Screw Machine Length Drills



Screw Machine drills are designed for use in machines and portable drilling in hard sheet metal alloys such as stainless and titanium. Because of their heavy duty construction, and ease of penetration stemming from the split point with which they are normally furnished, wide applications have been found in machine and portable drilling.

Packaging: 1/16" thru 19/64", 12 per pack. 5/16" thru 1/2", 6 per pack.

MADE IN USA

SERIES 300

135° SPLIT POINT

FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
1/16	5/8	1-5/8	300A104	\$1.31
5/64	11/16	1-11/16	300A105	1.31
3/32	3/4	1-3/4	300A106	1.26
7/64	13/16	1-13/16	300A107	1.26
1/8	7/8	1-7/8	300A108	1.26
9/64	15/16	1-15/16	300A109	1.39
5/32	1"	2-1/16	300A110	1.78
11/64	1-1/16	2-1/8	300A111	1.91
3/16	1-1/8	2-3/16	300A112	2.04
13/64	1-3/16	2-1/4	300A113	2.26
7/32	1-1/4	2-3/8	300A114	2.52
15/64	1-5/16	2-7/16	300A115	2.61
1/4	1-3/8	2-1/2	300A116	2.70
17/64	1-7/16	2-5/8	300A117	3.74

FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBERS	LIST PRICE
9/32	1-1/2	2-11/16	300A118	\$3.96
19/64	1-9/16	2-3/4	300A119	4.31
5/16	1-5/8	2-13/16	300A120	4.52
21/64	1-11/16	2-15/16	300A121	5.09
11/32	1-11/16	3"	300A122	5.44
23/64	1-3/4	3-1/16	300A123	5.79
3/8	1-13/16	3-1/8	300A124	6.26
25/64	1-7/8	3-1/4	300A125	6.79
13/32	1-15/16	3-5/16	300A126	7.35
27/64	2"	3-3/8	300A127	7.79
7/16	2-1/16	3-7/16	300A128	8.53
29/64	2-1/8	3-9/16	300A129	9.05
15/32	2-1/8	3-5/8	300A130	9.87
31/64	2-3/16	3-11/16	300A131	10.31
1/2	2-1/4	3-3/4	300A132	10.88