

# Nitro 1/2" Shank S & D Drills

HIGH SPEED M-7N STEEL 3" of FLUTE — 6" OAL

BRONZE & BLACK



Manufactured from a premium grade of M-7N molybdenum high speed steel. The *Nitro* 118° Split Point S & D drill with a Nitride surface treatment, that gives a hard, protective layer to the drill (increases hardness without increasing brittleness), which is measurably harder than high speed steel. Body and clearance are gold and black surface treated for maximum lubricity. Recommended for use in stainless steel and other hard metal drilling. The 118° split point reduces thrust and eliminates walking at the drill point.

Packaging: All sizes are individually packaged.

MADE IN USA					SERIES 1000N					118° SPLIT POINT				
FRAC SIZES	FLUTE LENGTH	OVERALL LRNGTH	EDP NUMBER	LIST PRICE	FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBER	LIST PRICE	FRAC SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBER	LIST PRICE
33/64	3"	6"	1000N133	\$32.19	49/64	3"	6"	1000N149	\$47.76					
17/32	3"	6"	1000N134	31.10	25/32	3"	6"	1000N150	46.20					
35/64	3"	6"	1000N135	34.06	51/64	3"	6"	1000N151	50.81					
9/16	3"	6"	1000N136	32.15	13/16	3"	6"	1000N152	47.94					
37/64	3"	6"	1000N137	36.15	53/64	3"	6"	1000N153	52.98					
19/32	3"	6"	1000N138	34.97	27/32	3"	6"	1000N154	51.24					
39/64	3"	6"	1000N139	37.58	55/64	3"	6"	1000N155	54.42					
5/8	3"	6"	1000N140	35.50	7/8	3"	6"	1000N156	51.37					
41/64	3"	6"	1000N141	39.80	57/64	3"	6"	1000N157	56.85					
21/32	3"	6"	1000N142	38.58	29/32	3"	6"	1000N158	54.94					
43/64	3"	6"	1000N143	41.63	59/64	3"	6"	1000N159	61.07					
11/16	3"	6"	1000N144	39.28	15/16	3"	6"	1000N160	57.59					
45/64	3"	6"	1000N145	43.33	61/64	3"	6"	1000N161	65.73					
23/32	3"	6"	1000N146	41.89	31/32	3"	6"	1000N162	63.60					
47/64	3"	6"	1000N147	45.20	63/64	3"	6"	1000N163	69.08					
3/4	3"	6"	1000N148	42.63	1"	3"	6"	1000N164	65.16					