

# Hand Taps

**MACHINE SCREW SIZES**

**HIGH SPEED M-7 STEEL**

**GROUND THREAD**

COATING  
TIN  
AVAILABLE



"Hand Taps" are the most popular style in general machine tapping operations and are appropriate for the vast majority of materials and conditions. They are for general use in production tapping or hand operations. Taper, Plug and Bottoming styles provide great versatility in tough materials, blind and thru holes. Taper Style - Starts the thread square with the workpiece. Plug Style-Generally used in thru holes. Bottoming Style-Generates the thread to the bottom.

Packaging: #0 thru #12, 12 per box.

**MADE IN USA**

**SERIES 2000**

**TAPER, PLUG & BOTTOM**

TAP SIZES	NC	NF	PITCH DIA LIMITS	NO OF FLUTES	LENGTH OF THREAD	OVER ALL LENGTH	EDP NUMBERS			LIST PRICE EACH	EDP NUMBER SETS	LIST PRICE SETS
							TAPER	PLUG	BOTT			
0	--	80	H1	2	5/16	1-5/8	20A000FT	20A000FP	20A000FB	\$16.97	20A000FS	\$50.91
1	64	--	H1	2	3/8	1-11/16	20A001CT	20A001CP	20A001CB	16.40	20A001CS	49.20
1	--	72	H1	2	3/8	1-11/16	20A001FT	20A001FP	20A001FB	16.40	20A001FS	49.20
2	56	--	H2	3	7/16	1-3/4	20A002CT	20A002CP	20A002CB	16.44	20A002CS	49.32
2	--	64	H2	3	7/16	1-3/4	20A002FT	20A002FP	20A002FB	16.44	20A002FS	49.32
3	48	--	H2	3	1/2	1-13/16	20A003CT	20A003CP	20A003CB	11.48	20A003CS	34.44
3	--	56	H2	3	1/2	1-13/16	20A003FT	20A003FP	20A003FB	11.48	20A003FS	34.44
4	40	--	H2	3	9/16	1-7/8	20A004CT	20A004CP	20A004CB	11.48	20A004CS	34.44
4	--	48	H2	3	9/16	1-7/8	20A004FT	20A004FP	20A004FB	11.48	20A004FS	34.44
4	--	36	H2	3	9/16	1-7/8	20A004ST	20A004SP	20A004SB	11.48	20A004SS	34.44
5	40	--	H2	3	5/8	1-15/16	20A005CT	20A005CP	20A005CB	8.57	20A005CS	25.71
5	--	44	H2	3	5/8	1-15/16	20A005FT	20A005FP	20A005FB	8.57	20A005FS	27.71
6	32	--	H3	3	11/16	2"	20A006CT	20A006CP	20A006CB	8.09	20A006CS	24.27
6	--	40	H2	3	11/16	2"	20A006FT	20A006FP	20A006FB	8.09	20A006FS	24.27
8	32	--	H3	4	3/4	2-1/8	20A008CT	20A008CP	20A008CB	8.09	20A008CS	24.27
8	--	36	H2	4	3/4	2-1/8	20A008FT	20A008FP	20A008FB	8.09	20A008FS	24.27
10	24	--	H3	4	7/8	2-3/8	20A010CT	20A010CP	20A010CB	8.09	20A010CS	24.27
10	--	32	H3	4	7/8	2-3/8	20A010FT	20A010FP	20A010FB	8.09	20A010FS	24.27
12	24	--	H3	4	15/16	2-3/8	20A012CT	20A012CP	20A012CB	8.66	20A012CS	25.98
12	--	28	H3	4	15/16	2-3/8	20A012FT	20A012FP	20A012FB	8.66	20A012FS	25.98

Please specify Taper, Plug or Bottoming

Tap Set = (Taper, Plug & Bottoming)