

Spiral Pointed Taps

MACHINE & FRAC SIZES

HIGH SPEED M-7 STEEL

GROUND THREAD

COATING
TIN
AVAILABLE



The angular flutes at the front end of these taps propel the chips ahead of the tap. This also reduces loading and clogging in the flutes. This feature plus the excellent shearing action of the flute make spiral pointed taps ideal for production tapping thru holes. They are called "GUN TAPS" because they shoot the chips ahead of the tap.

Packaging: 0 thru 1/4", 12 per box. 5/16" thru 1/2", 6 per box. 9/16" thru 1", 3 per box.

MADE IN USA

SERIES 2100

PLUG CHAMFER

TAP SIZES	NATIONAL COURSE	NATIONAL FINE	PITCH DIAMETER LIMITS	NUMBER OF FLUTES	LENGTH OF THREAD	OVERALL LENGTH	EDP NUMBERS PLUG	LIST PRICE EACH
0	--	80	H1	2	5/16	1-5/8	21A000FP	\$20.88
1	64	--	H1	2	3/8	1-11/16	21A001CP	16.79
1	--	72	H1	2	3/8	1-11/16	21A001FP	16.79
2	56	--	H2	2	7/16	1-3/4	21A002CP	16.83
2	--	64	H2	2	7/16	1-3/4	21A002FP	16.83
3	48	--	H2	2	1/2	1-13/16	21A003CP	12.27
3	--	56	H2	2	1/2	1-13/16	21A003FP	12.27
4	40	--	H2	2	9/16	1-7/8	21A004CP	12.27
4	--	48	H2	2	9/16	1-7/8	21A004FP	12.27
4	--	36	H2	2	9/16	1-7/8	21A004SP	12.27
5	40	--	H2	2	5/8	1-15/16	21A005CP	12.27
5	--	44	H2	2	5/8	1-15/16	21A005FP	12.27
6	32	--	H3	2	11/16	2"	21A006CP	9.66
6	--	40	H2	2	11/16	2"	21A006FP	9.66
8	32	--	H3	2	3/4	2-1/8	21A008CP	9.66
8	--	36	H2	2	3/4	2-1/8	21A008FP	9.66
10	24	--	H3	2	7/8	2-3/8	21A010CP	9.92
10	--	32	H3	2	7/8	2-3/8	21A010FP	9.92
12	24	--	H3	2	15/16	2-3/8	21A012CP	9.92
12	--	28	H3	2	15/16	2-3/8	21A012FP	9.92
1/4	20	--	H3	2	1"	2-1/2	21A116CP	8.48
1/4	--	28	H3	2	1"	2-1/2	21A116FP	8.48
5/16	18	--	H3	2	1-1/8	2-23/32	21A120CP	9.74
5/16	--	24	H3	2	1-1/8	2-23/32	21A120FP	9.74
3/8	16	--	H3	3	1-1/4	2-15/16	21A124CP	10.57
3/8	--	24	H3	3	1-1/4	2-15/16	21A124FP	10.57
7/16	14	--	H3	3	1-7/16	3-5/32	21A128CP	20.88
7/16	--	20	H3	3	1-7/16	3-5/32	21A128FP	20.88
1/2	13	--	H3	3	1-21/32	3-3/8	21A132CP	20.31
1/2	--	20	H3	3	1-21/32	3-3/8	21A132FP	20.31
9/16	12	--	H3	3	1-21/32	3-19/32	21A136CP	36.15
9/16	--	18	H3	3	1-21/32	3-19/32	21A136FP	36.15
5/8	11	--	H3	3	1-13/16	3-13/16	21A140CP	38.98
5/8	--	18	H3	3	1-13/16	3-13/16	21A140FP	38.98
3/4	10	--	H3	3	2"	4-1/4	21A148CP	52.29
3/4	--	16	H3	3	2"	4-1/4	21A148FP	52.29
7/8	9	--	H4	3	2-7/32	4-11/16	21A156CP	82.48
7/8	--	14	H4	3	2-7/32	4-11/16	21A156FP	82.48
1"	8	--	H4	3	2-1/2	5-1/8	21A164CP	103.10
1"	--	12	H4	3	2-1/2	5-1/8	21A164FP	103.10
1"	--	14	H4	3	2-1/2	5-1/8	21A164SP	103.10