

Spiral Pointed Taps

MACHINE & FRAC SIZES

HIGH SPEED M-2 STEEL

GROUND THREAD



The angular flutes at the front end of these taps propel the chips ahead of the tap. This also reduces loading and clogging in the flutes. This feature plus the excellent shearing action of the flute make spiral pointed taps ideal for production tapping thru holes. They are called "GUN TAPS" because they shoot the chips ahead of the tap.

Packaging: 0 thru 1/4", 12 per box. 5/16" thru 1/2", 6 per box. 9/16" thru 1", 3 per box.

IMPORT

SERIES 2100E

PLUG CHAMFER

TAP SIZES	NATIONAL COURSE	NATIONAL FINE	PITCH DIAMETER LIMITS	NUMBER OF FLUTES	LENGTH OF THREAD	OVERALL LENGTH	EDP NUMBERS PLUG	LIST PRICE EACH
0	--	80	H1	2	5/16	1-5/8	21E000FP	\$15.62
1	64	--	H1	2	3/8	1-11/16	21E001CP	14.05
1	--	72	H1	2	3/8	1-11/16	21E001FP	14.05
2	56	--	H2	2	7/16	1-3/4	21E002CP	11.88
2	--	64	H2	2	7/16	1-3/4	21E002FP	11.88
3	48	--	H2	2	1/2	1-13/16	21E003CP	9.61
3	--	56	H2	2	1/2	1-13/16	21E003FP	9.61
4	40	--	H2	2	9/16	1-7/8	21E004CP	7.18
4	--	48	H2	2	9/16	1-7/8	21E004FP	7.80
4	--	36	H2	2	9/16	1-7/8	21E004SP	7.67
5	40	--	H2	2	5/8	1-15/16	21E005CP	7.18
5	--	44	H2	2	5/8	1-15/16	21E005FP	7.34
6	32	--	H3	2	11/16	2"	21E006CP	6.05
6	--	40	H2	2	11/16	2"	21E006FP	6.23
8	32	--	H3	2	3/4	2-1/8	21E008CP	6.05
8	--	36	H2	2	3/4	2-1/8	21E008FP	6.23
10	24	--	H3	2	7/8	2-3/8	21E010CP	6.22
10	--	32	H3	2	7/8	2-3/8	21E010FP	6.22
12	24	--	H3	2	15/16	2-3/8	21E012CP	6.87
12	--	28	H3	2	15/16	2-3/8	21E012FP	6.87
1/4	20	--	H3	2	1"	2-1/2	21E116CP	6.22
1/4	--	28	H3	2	1"	2-1/2	21E116FP	6.22
5/16	18	--	H3	2	1-1/8	2-23/32	21E120CP	6.66
5/16	--	24	H3	2	1-1/8	2-23/32	21E120FP	6.66
3/8	16	--	H3	3	1-1/4	2-15/16	21E124CP	8.05
3/8	--	24	H3	3	1-1/4	2-15/16	21E124FP	8.05
7/16	14	--	H3	3	1-7/16	3-5/32	21E128CP	13.49
7/16	--	20	H3	3	1-7/16	3-5/32	21E128FP	13.49
1/2	13	--	H3	3	1-21/32	3-3/8	21E132CP	13.75
1/2	--	20	H3	3	1-21/32	3-3/8	21E132FP	13.75
9/16	12	--	H3	3	1-21/32	3-19/32	21E136CP	24.66
9/16	--	18	H3	3	1-21/32	3-19/32	21E136FP	24.66
5/8	11	--	H3	3	1-13/16	3-13/16	21E140CP	28.45
5/8	--	18	H3	3	1-13/16	3-13/16	21E140FP	28.45
3/4	10	--	H3	3	2"	4-1/4	21E148CP	40.19
3/4	--	16	H3	3	2"	4-1/4	21E148FP	40.19
7/8	9	--	H4	3	2-7/32	4-11/16	21E156CP	57.55
7/8	--	14	H4	3	2-7/32	4-11/16	21E156FP	57.55
1"	8	--	H4	3	2-1/2	5-1/8	21E164CP	76.64
1"	--	12	H4	3	2-1/2	5-1/8	21E164FP	76.64
1"	--	14	H4	3	2-1/2	5-1/8	21E164SP	76.64