

# Super High Performance Taps

**MADE IN USA**

**PREMIUM HIGH SPEED STEEL**

**GROUND THREAD**



Specially designed for threading Stainless Steel, Work Hardened grades and Precipitation Hardened grades. DrillCo's Super High Performance Taps are engineered to produce optimum tool life and superior thread quality in both commonly machined, as well as exotic materials.

Packaging: All sizes individually packaged.

SPIRAL POINT		SERIES 2100PS			
TAP SIZES	PITCH DIA LIMITS	Length of Threads	OAL	EDP NUMBER	LIST PRICE EACH
4-40	3	.335	1-7/8	21PS004C	\$30.28
4-48	2	.335	1-7/8	21PS004F	30.28
6-32	5	.413	2"	21PS006C	25.30
8-32	5	.453	2-1/8	21PS008C	25.30
10-24	5	.531	2-3/8	21PS010C	25.30
10-32	5	.531	2-3/8	21PS010F	25.30
1/4-20	5	.591	2-1/2	21PS116C	27.98
1/4-28	4	.591	2-1/2	21PS116F	27.98
5/16-18	5	.669	2-23/32	21PS120C	31.42
5/16-24	4	.669	2-23/32	21PS120F	31.42
3/8-16	5	.748	2-15/16	21PS124C	35.64
3/8-24	4	.748	2-15/16	21PS124F	35.64
7/16-14	5	.866	3-5/32	21PS128C	46.01
7/16-20	5	.866	3-5/32	21PS128F	46.01
1/2-13	5	.984	3-3/8	21PS132C	51.95
1/2-20	5	.984	3-3/8	21PS132F	51.95
9/16-12	5	.984	3-19/32	21PS136C	79.16
9/16-18	5	.984	3-19/32	21PS136F	79.16
5/8-11	5	1.083	3-13/16	21PS140C	94.19
5/8-18	5	1.083	3-13/16	21PS140F	94.19
3/4-10	5	1.201	4-1/4	21PS148C	148.07
3/4-16	5	1.201	4-1/4	21PS148F	148.07
7/8-9	6	1.339	4-11/16	21PS156C	196.05
7/8-14	6	1.339	4-11/16	21PS156F	196.05
1"-8	6	1.496	5-1/8	21PS164C	257.90
1"-12	6	1.496	5-1/8	21PS164F	257.90

SPIRAL FLUTE		SERIES 2000PF			
TAP SIZES	PITCH DIA LIMITS	Length of Threads	OAL	EDP NUMBER	LIST PRICE EACH
4-40	3	.236	1-7/8	20PF004C	\$43.13
4-48	2	.236	1-7/8	20PF004F	43.13
6-32	5	.276	2"	20PF006C	34.32
8-32	5	.276	2-1/8	20PF008C	34.32
10-24	5	.354	2-3/8	20PF010C	35.10
10-32	5	.354	2-3/8	20PF010F	35.10
1/4-20	5	.433	2-1/2	20PF116C	38.76
1/4-28	4	.354	2-1/2	20PF116F	38.76
5/16-18	5	.472	2-23/32	20PF120C	43.13
5/16-24	4	.394	2-23/32	20PF120F	43.13
3/8-16	5	.551	2-15/16	20PF124C	48.02
3/8-24	4	.394	2-15/16	20PF124F	48.02
7/16-14	5	.591	3-5/32	20PF128C	70.08
7/16-20	5	.472	3-5/32	20PF128F	70.08
1/2-13	5	.630	3-3/8	20PF132C	85.41
1/2-20	5	.472	3-3/8	20PF132F	85.41
9/16-12	5	.709	3-19/32	20PF136C	129.59
9/16-18	5	.512	3-19/32	20PF136F	129.59
5/8-11	5	.748	3-13/16	20PF140C	142.25
5/8-18	5	.512	3-13/16	20PF140F	142.25
3/4-10	5	.827	4-1/4	20PF148C	183.87
3/4-16	5	.591	4-1/4	20PF148F	183.87
7/8-9	6	.827	4-11/16	20PF156C	272.61
7/8-14	6	.709	4-11/16	20PF156F	272.61
1"-8	6	.984	5-1/8	20PF164C	357.83
1"-12	6	.709	5-1/8	20PF164F	357.83