

"Metric" Hand Taps

METRIC SIZES

HIGH SPEED M-7 STEEL

GROUND THREAD



"Hand Taps" are the most popular style in general machine tapping operations and are appropriate for the vast majority of materials and conditions. They are for general use in production tapping or hand operations. Taper, Plug and Bottoming styles provide great versatility in tough materials, blind and thru holes. Taper Style - Starts the thread square with the workpiece. Plug Style-Generally used in thru holes. Bottoming Style-Generates the thread to the bottom.

Packaging: 1.6mm thru 6.3mm, 12 per box. 7mm thru 12mm, 6 per box. 14mm thru 27mm, 3 per box. 30mm & up individually packaged.

MADE IN USA

SERIES 2800

TAPER, PLUG & BOTTOM

TAP SIZE (MM)	PITCH DIAMETER (MM)	NO OF FL	D LTS	EDP NUMBERS			LIST PRICE EACH	EDP NUMBER SETS	LIST PRICE SETS
				TAPER	PLUG	BOTT			
1.6mm	0.35mm	2	D 3	28A016AT	28A016AP	28A016AB	\$20.49	28A016AS	\$61.47
1.8mm	0.35mm	2	D 3	28A018AT	28A018AP	28A018AB	20.49	28A018AS	61.47
2.0mm	0.40mm	3	D 3	28A020AT	28A020AP	28A020AB	17.42	28A020AS	52.27
2.2mm	0.45mm	3	D 3	28A022AT	28A022AP	28A022AB	17.42	28A022AS	52.27
2.5mm	0.45mm	3	D 3	28A025AT	28A025AP	28A025AB	17.42	28A025AS	52.27
3.0mm	0.50mm	3	D 3	28A030AT	28A030AP	28A030AB	11.09	28A030AS	33.28
3.5mm	0.60mm	3	D 4	28A035AT	28A035AP	28A035AB	11.09	28A035AS	33.28
4.0mm	0.70mm	4	D 4	28A040AT	28A040AP	28A040AB	8.81	28A040AS	26.43
4.5mm	0.75mm	4	D 4	28A045AT	28A045AP	28A045AB	8.81	28A045AS	26.43
5.0mm	0.80mm	4	D 4	28A050AT	28A050AP	28A050AB	8.81	28A050AS	26.43
6.0mm	1.00mm	4	D 5	28A060AT	28A060AP	28A060AB	9.59	28A060AS	28.78
6.3mm	1.00mm	4	D 5	28A063AT	28A063AP	28A063AB	9.59	28A063AS	28.78
7.0mm	1.00mm	4	D 5	28A070AT	28A070AP	28A070AB	11.35	28A070AS	34.06
8.0mm	1.25mm	4	D 5	28A080AT	28A080AP	28A080AB	11.35	28A080AS	34.06
8.0mm	1.00mm	4	D 5	28A080BT	28A080BP	28A080BB	11.35	28A080BS	34.06
10mm	1.50mm	4	D 6	28A100AT	28A100AP	28A100AB	13.18	28A100AS	39.54
10mm	1.25mm	4	D 5	28A100BT	28A100BP	28A100BB	13.18	28A100BS	39.54
12mm	1.75mm	4	D 6	28A120AT	28A120AP	28A120AB	24.01	28A120AS	72.04
12mm	1.25mm	4	D 5	28A120CT	28A120CP	28A120CB	24.01	28A120CS	72.04
14mm	2.00mm	4	D 7	28A140AT	28A140AP	28A140AB	36.15	28A140AS	108.45
14mm	1.50mm	4	D 6	28A140BT	28A140BP	28A140BB	36.15	28A140BS	108.45
16mm	2.00mm	4	D 7	28A160AT	28A160AP	28A160AB	44.04	28A160AS	132.12
16mm	1.50mm	4	D 6	28A160BT	28A160BP	28A160BB	44.04	28A160BS	132.12
18mm	2.50mm	4	D 7	28A180AT	28A180AP	28A180AB	60.88	28A180AS	182.64
18mm	1.50mm	4	D 6	28A180DT	28A180DP	28A180DB	60.88	28A180DS	182.64
18mm	2.00mm	4	D 6	28A180CT	28A180CP	28A180CB	60.88	28A180CS	182.64
20mm	2.50mm	4	D 7	28A200AT	28A200AP	28A200AB	76.47	28A200AS	229.42
20mm	1.50mm	4	D 6	28A200BT	28A200BP	28A200BB	76.47	28A200BS	229.42
22mm	2.50mm	4	D 7	28A220AT	28A220AP	28A220AB	84.30	28A220AS	252.90
22mm	1.50mm	4	D 6	28A220BT	28A220BP	28A220BB	84.30	28A220BS	252.90
24mm	3.00mm	4	D 8	28A240AT	28A240AP	28A240AB	107.47	28A240AS	322.40
24mm	2.00mm	4	D 7	28A240BT	28A240BP	28A240BB	107.47	28A240BS	322.40
27mm	3.00mm	4	D 8	28A270AT	28A270AP	28A270AB	160.38	28A270AS	481.16
27mm	2.00mm	4	D 7	28A270BT	28A270BP	28A270BB	160.38	28A270BS	481.16
30mm	3.50mm	4	D 9	28A300AT	28A300AP	28A300AB	237.38	28A300AS	712.14
30mm	2.00mm	4	D 7	28A300BT	28A300BP	28A300BB	237.38	28A300BS	712.14
33mm	3.50mm	4	D 9	28A330AT	28A330AP	28A330AB	263.28	28A330AS	789.86
33mm	2.00mm	4	D 7	28A330BT	28A330BP	28A330BB	263.28	28A330BS	789.86
36mm	4.00mm	4	D 9	28A360AT	28A360AP	28A360AB	304.98	28A360AS	914.94
36mm	3.00mm	4	D 8	28A360BT	28A360BP	28A360BB	304.98	28A360BS	914.94
39mm	4.00mm	6	D 9	28A390AT	28A390AP	28A390AB	376.04	28A390AS	1,128.12
39mm	3.00mm	6	D 8	28A390BT	28A390BP	28A390BB	376.04	28A390BS	1,128.12