

# "Metric" Spiral Pointed Taps

**METRIC SIZES**

**HIGH SPEED M-7 STEEL**

**GROUND THREAD**



The angular flutes at the front end of these taps propel the chips ahead of the tap. This also reduces loading and clogging in the flutes. This feature plus the excellent shearing action of the flute make spiral pointed taps ideal for production tapping thru holes. They are called "GUN TAPS" because they shoot the chips ahead of the tap.

Packaging: 1.6mm thru 6.3mm, 12 per box. 7mm thru 12mm, 6 per box. 14mm thru 20mm, 3 per box.

**MADE IN USA**

**SERIES 2850**

**PLUG CHAMFER**

METRIC TAP SIZES	PITCH DIAMETER (mm)	NUMBER OF FLUTES	PITCH DIAMETER LIMITS	EDP NUMBER	LIST PRICE
1.6mm	0.35mm	2	D 3	285A016A	\$23.49
1.8mm	0.35mm	2	D 3	285A018A	23.49
2.0mm	0.40mm	2	D 3	285A020A	19.97
2.2mm	0.45mm	2	D 3	285A022A	19.97
2.5mm	0.45mm	2	D 3	285A025A	19.97
3.0mm	0.50mm	2	D 3	285A030A	13.12
3.5mm	0.60mm	2	D 4	285A035A	12.13
4.0mm	0.70mm	2	D 4	285A040A	10.64
4.5mm	0.75mm	2	D 4	285A045A	10.64
5.0mm	0.80mm	2	D 4	285A050A	10.64
6.0mm	1.00mm	2	D 5	285A060A	11.16
6.3mm	1.00mm	2	D 5	285A063A	11.16
7.0mm	1.00mm	2	D 5	285A070A	12.59
8.0mm	1.25mm	2	D 5	285A080A	12.59
8.0mm	1.00mm	2	D 5	285A080B	12.59
10mm	1.50mm	3	D 6	285A100A	14.55
10mm	1.25mm	3	D 5	285A100B	14.55
12mm	1.75mm	3	D 6	285A120A	26.43
12mm	1.25mm	3	D 5	285A120C	26.43
14mm	2.00mm	3	D 7	285A140A	43.20
14mm	1.50mm	3	D 6	285A140B	43.20
16mm	2.00mm	3	D 7	285A160A	51.22
16mm	1.50mm	3	D 6	285A160B	51.22
18mm	2.50mm	4	D 7	285A180A	75.82
20mm	2.50mm	4	D 7	285A200A	75.82
20mm	1.50mm	4	D 6	285A200B	75.82