

# 52° Spiral Fluted Hand Taps

**HIGH HELIX**

**HIGH SPEED M-7 STEEL**

**GROUND THREAD**

COATING  
TIN  
AVAILABLE



Designed especially for precision tapping of the modern difficult to machine materials. Fast Spiral flutes provide new efficiency in chip removal and eliminates broken taps caused by clogged flutes particularly in ductile and stringy materials. These taps have continuous fast spiral fluted to lift and discharge chips from deep blind holes.

Packaging: 3-48 thru 1/4", 12 per box. 5/16" thru 1/2", 6 per box. 5/8" thru 3/4", 3 per box.

**MADE IN USA**

**SERIES 2000F**

**PLUG & BOTT CHAMFER**

TAP SIZE	NC	NF	NUMBER OF FLUTES	LENGTH OF THREAD	OVERALL LENGTH	EDP NUMBERS PLUG	EDP NUMBERS BOTTOM	LIST PRICE EACH
3	48	--	2	1/2	1-13/16	20F003CP	20F003CB	\$21.47
3	--	56	2	1/2	1-13/16	20F003FP	20F003FB	21.47
4	40	--	2	9/16	1-7/8	20F004CP	20F004CB	17.94
4	--	48	2	9/16	1-7/8	20F004FP	20F004FB	17.94
5	40	--	2	5/8	1-15/16	20F005CP	20F005CB	17.94
5	--	44	2	5/8	1-15/16	20F005FP	20F005FB	17.94
6	32	--	2	11/16	2"	20F006CP	20F006CB	17.94
6	--	40	2	11/16	2"	20F006FP	20F006FB	14.36
8	32-	--	3	3/4	2-1/8	20F008CP	20F008CB	14.36
8	--	36	3	3/4	2-1/8	20F008FP	20F008FB	14.36
10	24	--	3	7/8	2-3/8	20F010CP	20F010CB	14.75
10	--	32	3	7/8	2-3/8	20F010FP	20F010FB	14.75
12	24	--	3	1"	2-1/2	20F012CP	20F012CB	14.75
12	--	28	3	1"	2-1/2	20F012FP	20F012FB	14.75
1/4	20	--	3	1"	2-1/2	20F116CP	20F116CB	15.40
1/4	--	28	3	1"	2-1/2	20F116FP	20F116FB	15.40
5/16	18	--	3	11/8	2-23/32	20F120CP	20F120CB	17.36
5/16	--	24	3	1-1/8	2-23/32	20F120FP	20F120FB	17.36
3/8	16	--	3	2-15/16	2-15/16	20F124CP	20F124CB	20.23
3/8	--	24	3	2-15/16	2-15/16	20F124FP	20F124FB	20.23
7/16	14	--	3	1-7/16	3-5/32	20F128CP	20F128CB	30.47
7/16	--	20	3	1-7/16	3-5/32	20F128FP	20F128FB	30.47
1/2	13	--	3	1-21/32	3-3/8	20F132CP	20F132CB	36.80
1/2	--	20	3	1-21/32	3-3/8	20F132FP	20F132FB	36.80
5/8	11	--	4	1-13/16	3-13/16	20F140CP	20F140CB	56.51
3/4	10	--	4	2-1/16	4-3/16	20F148CP	20F148CB	99.90