

30° Spiral Fluted Taper Pipe Tap

USA

HIGH SPEED M-7 STEEL

GROUND THREAD



30° SPIRAL FLUTED TAPER PIPE TAPS unique design in the flutes eliminate feeding problems. They are extremely effective when used in applications that produce long stringy chips. The action of the spiral flute lifts the chips from the hole being tapped, keeping the cutting surface and tap cooler; Therefore the 30° Spiral Fluted Pipe Tap will tap harder material at faster feed rates.

Packaging: All sizes individually packaged.

TAPER PIPE 30° SPIRAL FLUTED (NPT)

SERIES 2980

SIZE	THREADS PER INCH	NUMBER OF FLUTES	LENGTH OF THREAD	OVERALL LENGTH	USA EDP NUMBERS	LIST PRICE
1/8	27	4	3/4	2-1/8	298A108	\$56.05
1/4	18	4	1-1/16	2-7/16	298A116	56.05
3/8	18	4	1-1/16	2-9/16	298A124	59.90
1/2	14	4	1-3/8	3-1/8	298A132	92.79
3/4	14	5	1-3/8	3-1/4	298A148	132.33
1"	11-1/2	5	1-3/4	3-3/4	298A164	202.01
1-1/4	11-1/2	5	1-3/4	4"	298A216	286.06
1-1/2	11-1/2	7	1-3/4	4-1/4	298A232	385.76
2"	11-1/2	7	1-3/4	4-1/2	298A264	548.36

Screw Extractors

IMPORT

HIGH CARBON STEEL

LEFT HAND SPIRAL



These Screw Extractors are most useful in removing broken screws, bolts or other threaded items without damage to the threaded hole. A hole is first drilled into the broken part and the extractor is then inserted. By twisting to the left, the extractor will grip into the wall of the hole and the broken part can be backed out without damaging threads.

Packaging: All sizes individually packaged.

HELICAL FLUTE

IMPORT SERIES 9000E

EXTRACTOR SIZES	CAPACITY INCHES		CAP MM	DRILL SIZE TO USE	EDP NUMBERS	LIST PRICE
	SCREW & BOLT SIZES	PIPE SIZES	SCREW & BOLT SIZES			
#1	3/16 to 1/4	----	2.5 to 6.0	5/64	9000E001	\$2.44
#2	1/4 to 5/16	----	6.0 to 8.0	7/64	9000E002	2.96
#3	5/16 to 7/16	----	8.0 to 12.0	5/32	9000E003	3.75
#4	7/16 to 9/16	----	12.0 to 14.0	1/4	9000E004	3.96
#5	9/16 to 3/4	1/8 to 1/4	14.0 to 20.0	17/64	9000E005	4.27
#6	3/4 to 1"	3/8	20.0 to 24.0	13/32	9000E006	11.10
#7	1" to 1-3/8	1/2	24.0 to 35.0	17/32	9000E007	17.27
#8	1-3/8 to 1-3/4	3/4	35.0 to 44.0	13/16	9000E008	26.23
#9	1-3/4 to 2-1/8	1"	44.0 to 54.0	1-1/16	9000E009	47.46