

Extra Length Drills

HIGH SPEED STEEL

MADE IN USA

118° POINT



Because of the inaccessibility or the extreme depth of a hole, it is found that even long series drills are not long enough. The drilling of such holes generally requires the use of an Extra Length drill. The drills are made with a general purpose flute design which will perform satisfactorily under the widest range of operating conditions and materials.

Package Quantity Single pack	8" OAL 6" FLUTE		12" OVERALL LENGTH 9" FLUTE LENGTH		18" OAL 13" FLUTE			
	Straight Shank		Straight Shank		1/2" Shank			
Series	1308		1312		1312R		1318	
FRAC SIZES	EDP NUMBER	LIST PRICE	EDP NUMBER	LIST PRICE	EDP NUMBER	LIST PRICE	EDP NUMBER	LIST PRICE
1/8	1308A108	\$25.76	1312A108	\$30.40				
9/64	-----	-----	1312A109	33.10				
5/32	1308A110	27.81	1312A110	33.10				
11/64	-----	-----	1312A111	34.41				
3/16	1308A112	27.98	1312A112	34.41				
13/64	-----	-----	1312A113	37.07				
7/32	1308A114	30.81	1312A114	37.07				
15/64	-----	-----	1312A115	37.07				
1/4	1308A116	30.94	1312A116	38.50			1318A116	\$77.90
17/64	-----	-----	1312A117	39.88			1318A117	94.96
9/32	1308A118	32.94	1312A118	39.88			1318A118	83.25
19/64	-----	-----	1312A119	41.28			1318A119	86.61
5/16	1308A120	33.12	1312A120	41.28			1318A120	83.25
21/64	-----	-----	1312A121	43.98			1318A121	91.74
11/32	1308A122	35.42	1312A122	43.98			1318A122	88.23
23/64	-----	-----	1312A123	43.98			1318A123	91.74
3/8	1308A124	35.28	1312A124	43.98			1318A124	88.23
25/64	-----	-----	1312A125	49.45			1318A125	99.35
13/32	1308A126	40.48	1312A126	49.45			1318A126	95.61
27/64	-----	-----	1312A127	52.18			1318A127	107.14
7/16	1308A128	42.65	1312A128	52.18			1318A128	103.11
29/64	-----	-----	1312A129	59.15			1318A129	122.67
15/32	1308A130	47.39	1312A130	59.15			1318A130	117.99
31/64	-----	-----	1312A131	61.71			1318A131	127.80
1/2	1308A132	46.22	1312A132	61.71			1318A132	122.94
33/64			1312A133	88.52	1312AR133	\$118.97	1318A133	148.99
17/32			1312A134	83.18	1312AR134	113.75	1318A134	159.21
35/64			1312A135	98.09	1312AR135	128.54	1318A135	160.17
9/16			1312A136	89.97	1312AR136	120.71	1318A136	161.93
37/64			1312A137	94.61	1312AR137	121.15	1318A137	163.30
19/32			1312A138	96.79	1312AR138	127.24	1318A138	165.91
39/64			1312A139	103.31	1312AR139	133.76	1318A139	167.65
5/8			1312A140	101.10	1312AR140	131.59	1318A140	175.77
41/64			-----	-----	-----	-----	-----	-----
21/32			1312A142	121.15	1312AR142	151.60	1318A142	213.80
43/64			-----	-----	-----	-----	-----	-----
11/16			1312A144	127.24	1312AR144	157.69	1318A144	229.02
45/64			-----	-----	-----	-----	-----	-----
23/32			1312A146	134.85	1312AR146	165.30	1318A146	250.25
47/64			-----	-----	-----	-----	-----	-----
3/4			1312A148	139.42	1312AR148	170.77	1318A148	265.42
25/32							1318A150	265.42
13/16							1318A152	265.61
27/32							-----	-----
7/8							1318A156	275.70
29/32							-----	-----
15/16							1318A160	290.07
31/32							-----	-----
1"							1318A164	307.56