

Core Drills

HIGH SPEED STEEL

STRAIGHT SHANK

118° CHAMFER



Three & Four Flute Core Drills are designed for enlarging and or finishing holes produced by drilling, casting or punching. Enlarges holes up to 60% of tool diameter. They will not produce original holes.

Packaging: All sizes are individually packaged.

ENLARGE EXISTING HOLES		SERIES 975E		4 FLUTE	
FRACTIONAL SIZES	FLUTE LENGTH	OVERALL LENGTH	EDP NUMBER	LIST PRICE	
1/4	3-3/4	6-1/8	975E116	\$43.07	
9/32	3-7/8	6-1/4	975E118	43.07	
5/16	4"	6-3/8	975E120	43.07	
11/32	4-1/8	6-1/2	975E122	43.07	
3/8	4-1/4	6-3/4	975E124	43.07	
13/32	4-3/8	7"	975E126	49.51	
7/16	3-5/8	7-1/4	975E128	49.51	
15/32	4-3/4	7-1/2	975E130	55.17	
1/2	4-3/4	7-3/4	975E132	55.17	
17/32	4-3/4	8"	975E134	59.46	
9/16	4-7/8	8-1/4	975E136	65.57	
19/32	4-7/8	8-3/4	975E138	73.93	
5/8	4-7/8	8-3/4	975E140	75.74	
21/32	5-1/8	9"	975E142	83.88	
11/16	5-3/8	9-1/4	975E144	89.98	
23/32	5-5/8	9-1/2	975E146	98.35	
3/4	5-7/8	9-3/4	975E148	104.23	
25/32	6"	9-7/8	975E150	108.30	
13/16	6-1/8	10"	975E152	114.63	
27/32	6-1/8	10"	975E154	122.54	
7/8	6-1/8	10"	975E156	129.10	
29/32	6-1/8	10"	975E158	134.98	
15/16	6-1/8	10-3/4	975E160	151.26	
31/32	6-3/8	11"	975E162	165.50	
1"	6-3/8	11"	975E164	173.64	

Nitro Core Drills

HIGH SPEED M-7N STEEL

1-7/8" of FLUTE — 6" OAL

BRONZE & BLACK



Packaging: All sizes are individually packaged.

1/2" SHANK		SERIES 950N		118° CHAMFER			
FRACTIONAL SIZES	MINIMUM STARTING HOLE SIZE	EDP NUMBER	LIST PRICE	FRACTIONAL SIZES	MINIMUM STARTING HOLE SIZE	EDP NUMBER	LIST PRICE
3/8	1/4"	950N124	\$42.97	7/8	17/32"	950N156	\$135.04
1/2	5/16"	950N132	56.09	15/16	9/16"	950N160	148.20
9/16	11/32"	950N136	69.25	1"	5/8"	950N164	161.36
5/8	3/8"	950N140	82.41	1-1/16	21/32"	950N204	167.48
11/16	7/16"	950N144	95.57	1-1/8	11/16"	950N208	174.52
3/4	15/32"	950N148	108.73	1-3/16	23/32"	950N212	180.75
13/16	1/2"	950N152	121.88	1-1/4	3/4"	950N216	187.67